

---

---

# Trampoline and Enclosure User Manual

For all Propel Backyard Trampoline Models



**WARNING**



**READ THESE MATERIALS PRIOR TO ASSEMBLING AND USING THIS TRAMPOLINE.**

**NOTE:** Although this manual is written for the 15-foot Propel Trampoline, the procedures are identical for smaller Propel Trampolines. The number of springs, legs and upright posts is unique for each size Trampoline.

**Failure to assemble this Trampoline and Enclosure Combination as specified in this manual will automatically void the warranty.**

## All Trampoline Models with Enclosure

Do Not return this product to the store. Instead, please visit our website at [www.propeltrampolines.com](http://www.propeltrampolines.com) to obtain the appropriate contact information. Our friendly customer service staff can help you with any problems or questions that may arise during the assembly, installation, use, maintenance, or repair of your Trampoline.

These Trampolines and Safety Enclosures meet and exceed all 2010 standards of the American Society for Testing and Materials.



Read all assembly, installation, care, maintenance, and use instructions in this manual prior to assembling and using this Trampoline and Enclosure.

Please save this manual for future reference and check our website for the latest manual revisions.

### **LIABILITY DISCLAIMER:**

While every attempt is made to embody the highest degree of protection in all equipment, we cannot guarantee freedom from injury. The user assumes all risk of injury due to use, assembly, or transportation. All merchandise is sold on this condition, which no representative of the company can waive or change.

# TABLE OF CONTENTS

WARNINGS - 4

WARNING LABEL PLACEMENT - 5

BEFORE YOU BEGIN - 6

USE AND INSTRUCTION MATERIAL - 7

INSTRUCTIONAL PROGRAM AND MODEL LESSONS - 8

ASSEMBLY INFORMATION - 11

FRAME ASSEMBLY - 12

ENCLOSURE ASSEMBLY - 14

ATTACHING THE SAFETY ENCLOSURE TO THE JUMPING MAT - 17

SAFETY PAD ASSEMBLY - 18

MOVING THE TRAMPOLINE - 20

DISASSEMBLY - 20

CARE & MAINTENENCE - 21

SPECIAL CONSIDERATIONS - 22

TRAMPOLINE PARTS LIST - 23

ENCLOSURE PARTS LIST - 24

ORDERING REPLACEMENT PARTS - 25

WARRANTY INFORMATION - 26

WARRANTY REGISTRATION - 27



## WARNING



In addition to any other instructions and precautions provided with your Trampoline, the following must be observed while using the Trampoline.

---

**WARNING: To reduce the risk of serious injury, read and follow all of the warnings, precautions, and instructions in this manual before you assemble and use this Trampoline and Enclosure Combination. Please read all warning labels on the Trampoline frame, jumping mat, and Enclosure netting.**

1. The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in the use instructions. Read all safety instructions and complete all assembly before using the Trampoline and Safety Enclosure.
2. Place the Trampoline and Enclosure is on a level surface before each use.
3. Adequate overhead clearance is essential. A minimum of 24feet from ground level is recommended. Provide clearance for wires, tree limbs, and other possible hazards. Lateral (sideways) clearance is essential. Place the trampoline away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline.
4. Use the Trampoline in a well-lit area. Artificial illumination may be required for indoor or shady areas. Note: The galvanized steel frame of the Trampoline Enclosure will conduct electricity. Lights, extension cords, and all such electrical equipment must never be allowed to contact the Trampoline or Enclosure.
5. Be sure the Trampoline is only used with the owner's permission.
6. Always inspect the Trampoline and Enclosure before use. Any worn, defective, or missing parts must be repaired and/or replaced before use. Replacement parts may be obtained by visiting our website.
7. Prior to use, make sure the area around the Trampoline is clear and remove any obstructions from beneath the Trampoline.
8. The 15-foot Trampolines are designed for users weighing under 300 pounds. The 14-foot Trampolines are designed for those weighing under 275 pounds. The 12-foot Trampolines are for those under 250 pounds. Children less than 6 years old should not use this Trampoline and Enclosure Combination. See our website for the Propel Pre-School Trampoline.
9. NEVER let more than one person at a time jump on or use the Trampoline.
10. If your Trampoline is not assembled correctly, following all instructions and warnings contained herein, **SERIOUS INJURY OR DEATH MAY OCCUR.**
11. This Trampoline should only be used when a responsible adult, who knows the proper safety precautions, is present to supervise and oversee all trampoline activity.
12. Always climb on to and off of the Trampoline through the Enclosure entrance. Never jump to or from the Trampoline and Enclosure Combination when getting on or off. Climb carefully on and off the Trampoline, only through the Safety Enclosure entrance, then securely close the entrance.
13. Never use the Trampoline without the Enclosure in place and securely attached to the Trampoline. Failure to do so may cause serious injury or death.
14. All users must maintain control at all times during use. For additional guidelines please refer to our Instructional Program and Model Lessons found in this manual.
15. Do not use the Trampoline and Enclosure Combination if you are physically or mentally impaired in any way.
16. Do not use the Trampoline and Enclosure Combination if you have any foreign objects on you or if there are any foreign objects within the Trampoline and Enclosure Combination.
17. Wear comfortable clothing free of hooks, snaps, drawstrings or anything which may snag or catch in the Safety Enclosure mesh.
18. Remove jewelry, necklaces and earrings. Never wear shoes of any kind other than regular gymnastic shoes. Sports socks are preferred.
19. Do not use this Trampoline and Enclosure Combination if the jumping surface is damp or wet.
20. Do not use the Trampoline and Enclosure Combination in any form of inclement weather.
21. Use of this Trampoline and Enclosure Combination promotes vigorous exercise. Always obtain your physician's approval before beginning any exercise program.
22. Do not attempt or allow somersaults on the Trampoline. Landing on the head or neck can cause serious injury, paralysis, or death--even when landing in the center of the bouncing mat.
23. This Trampoline is for recreational and leisure use only and is not intended for professional use.
24. Do not attempt to jump over, crawl under, kick, cut, hang from, or intentionally bounce into, or rebound from the Enclosure. The Trampoline Enclosure is designed to keep users away from the frame and springs for added safety in jumping. Touching the Enclosure in any way will decrease the life of the Enclosure and increase risks to Trampoline users.
25. Do not attach anything to the Enclosure that is not a manufacturer-approved accessory or part of the Enclosure system.
26. The Enclosure included with this Trampoline is to be used only with this Trampoline model.
27. Jump only in the center of the jumping mat.
28. Secure the Trampoline against unauthorized and unsupervised use.
29. Learn fundamental bounces and body positions thoroughly.
30. Avoid bouncing when tired.
31. Keep objects, people, and pets away which could interfere with the jumper.
32. NEVER use the Trampoline when under the influence of drugs or alcohol.

# WARNING LABEL PLACEMENTS

Trampoline Frame Labels Note: These labels are not shown at their actual size.

**WARNING**

**Trampoline Safety Instructions**



Do not land on head or neck.



Only one person at a time on the trampoline.

Do not attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the mat.

Do not allow more than one person on the trampoline. Use by more than one person at the same time increases the chance of injury.

Use trampoline only with mature, knowledgeable supervision.

This trampoline is not recommended for children under 6 years of age.

**For the Supervisor**  
Read the instructions before using the trampoline. Enforce all of the safety rules and be familiar with the information in the User's Manual to help new users learn basic jumps and all users to follow trampoline safety.

All trampoline users must have mature, knowledgeable supervision, regardless of the skill or age of the jumper.

This trampoline is not recommended for use by children under 6 years of age.

Inspect the trampoline before using. Keep frame pad in place. Avion or damaged mat (bed), spring, or frame plate should be replaced immediately.

Keep objects away that could interfere with the jumper.

Secure the trampoline against an authorized and unopened wall.

Do not use when trampoline is wet or in a windy condition.

**For the Jumper**  
Do not use the trampoline when under the influence of drugs or alcohol.

Avoid bouncing when tired.

**Jumping**  
Use the basic jumps and body posture way well below any more difficult stunts. Study the User's Manual to learn how to do basic jumps.

Stop your bounce by flexing your knees as your feet come in contact with the trampoline mat (bed).

Avoid jumping too high or too long. Always control your jump. A controlled jump is one where the take off and land spots are the same.

Source is the center of the trampoline. Focus eyes on trampoline toward its perimeter mat. Failure to do so may result in a loss of balance and control.

Take turns jumping one at a time, and always have someone watch you.

**Getting on and off**  
Climb on to and off of the trampoline. Do not jump on or off. Do not use the trampoline as a springboard to other objects.

For further equipment information contact Propel. For skill training information, contact a trainer certification organization.

**ATTACH TO TRAMPOLINE**

**WARNING/ADVERTENCIA**



Do not land on head or neck.



Only one person at a time on the trampoline.

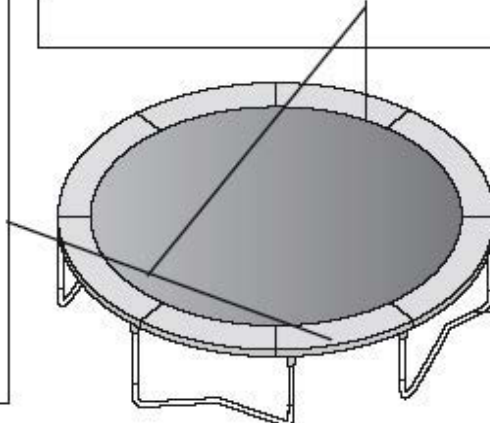
Do not attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the mat.

Use trampoline only with mature, knowledgeable supervision.

This trampoline is not recommended for children under 6 years of age.

**No se caiga de cabeza o cuello.**  
No intente ni permita saltos acrobáticos. Caer con la cabeza o cuello puede causar daño serio, parálisis o muerte, aun si se cae en la mitad de la trampolín. Use la trampolín solamente con vigilancia madura y experimentada.

**Sólo una persona a la vez en la trampolín.**  
No permita que más de una persona a la vez use la trampolín al mismo tiempo. Use por más personas a la persona al mismo tiempo aumenta el riesgo de lesión. Use la trampolín solamente con vigilancia madura y experimentada. Este trampolín no es recomendado para niños que tienen menos de seis años.



**WARNING**



Do not land on head or neck.



Do not allow more than one person on the trampoline.

Multiple jumpers increase the chance of loss of control, collision and falling off. This can result in broken head, neck, back or legs.

Use trampoline only with mature, knowledgeable supervision.

This trampoline is not recommended for children under 6 years of age.

Read all of the instructions before using this trampoline.

Inspect before using and replace any worn, defective or missing parts.

## Enclosure Frame Labels (Samples Only)

**WARNING**

**Enclosure Safety Instructions**



Do not land on head or neck.



Only one person at a time on the trampoline.

Do not attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the mat.

Do not allow more than one person on the trampoline. Use by more than one person at the same time increases the chance of injury.

Use trampoline only with mature, knowledgeable supervision.

This trampoline is not recommended for children under 6 years of age.

**For the Supervisor**  
Read the instructions before using the trampoline. Enforce all of the safety rules and be familiar with the information in the User's Manual to help new users learn basic jumps and all users to follow trampoline safety.

All trampoline users must have mature, knowledgeable supervision, regardless of the skill or age of the jumper.

This trampoline is not recommended for use by children under 6 years of age.

Inspect the trampoline before using. Keep frame pad in place. Avion or damaged mat (bed), spring, or frame plate should be replaced immediately.

Keep objects away that could interfere with the jumper.

Secure the trampoline against an authorized and unopened wall.

Do not use when trampoline is wet or in a windy condition.

**For the Jumper**  
Do not use the trampoline when under the influence of drugs or alcohol.

Avoid bouncing when tired.

**Jumping**  
Use the basic jumps and body posture way well below any more difficult stunts. Study the User's Manual to learn how to do basic jumps.

Stop your bounce by flexing your knees as your feet come in contact with the trampoline mat (bed).

Avoid jumping too high or too long. Always control your jump. A controlled jump is one where the take off and land spots are the same.

Source is the center of the trampoline. Focus eyes on trampoline toward its perimeter mat. Failure to do so may result in a loss of balance and control.

Take turns jumping one at a time, and always have someone watch you.

**Getting on and off**  
Climb on to and off of the trampoline. Do not jump on or off. Do not use the trampoline as a springboard to other objects.

For further equipment information contact Propel. For skill training information, contact a trainer certification organization.

**ATTACH TO SETTING AT DOOR**



These labels have been attached to the Trampoline Enclosure in the indicated locations. If one of the labels is missing or illegible, please visit our web site at [www.propeltrampolines.com](http://www.propeltrampolines.com) to request a replacement.

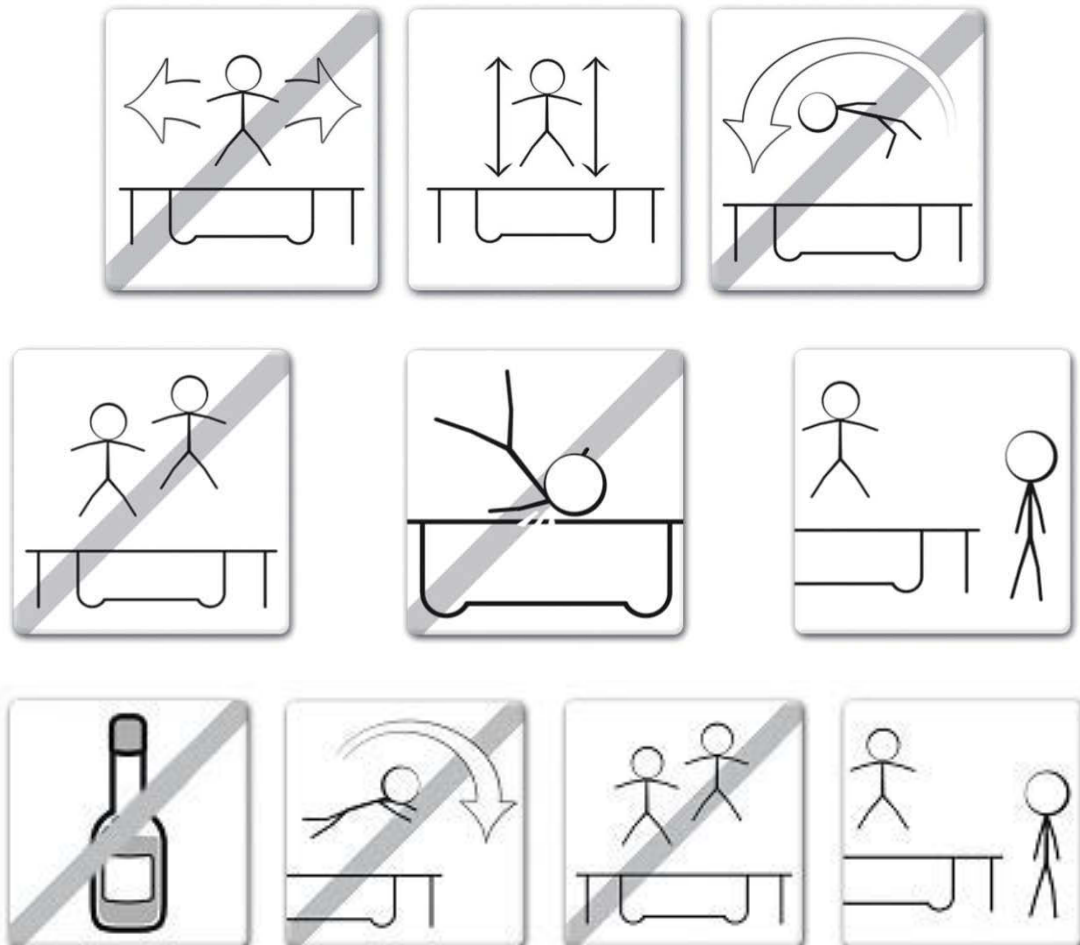
# BEFORE YOU BEGIN

Thank you for selecting a Propel Trampoline and Enclosure Combination.

This Trampoline and Enclosure Combination comes equipped with warnings and instructions for its proper assembly, care, maintenance, and use. This information must be read by all supervisors and users before any person is allowed to use it.

After reading this manual, if you have further questions, or if you would like to contact the manufacturer directly, please visit our web site at [www.propeltrampolines.com](http://www.propeltrampolines.com).

Follow all warnings pictured below. If you have any questions regarding these warnings, visit our web site at [www.propeltrampolines.com](http://www.propeltrampolines.com).



# INSTRUCTIONAL MATERIAL AND RULES FOR USE

## OVERVIEW OF TRAMPOLINE AND ENCLOSURE COMBINATION USE

The first practice sessions of your new Trampoline and Enclosure Combination use should focus on learning fundamental body positions and practicing the eight basic jumps (see pages 9-10).

During this learning period, jumpers should practice these basic techniques and perfect them. Braking, or checking the jump, should be taught first and stressed as a safety measure. Jumpers should break their jump whenever they start to lose their balance or control. Do this by flexing the knees sharply upon landing and absorbing the upward thrust of the mat. This allows the jumper to stop suddenly and avoid losing control.

With any Trampoline use, the takeoff and landing points of a good, controlled jump are at the same place. A skill is considered learned only when a jumper is able to perform it correctly time after time. Jumpers should never go on to more advanced jumps until they can perform all eight basic jumps correctly each time.

### **These rules must always be properly followed:**

1. Appropriate clothing should be worn, and could consist of a T-shirt and shorts. However, beginning jumpers may wish to wear loose-fitting, protective clothing such as a long-sleeved shirt and long pants, until correct landing techniques are mastered. This will reduce the chance of mat (bed) burns from improper landings on elbows and knees.
2. Jumpers should wear regulation gymnastic shoes or heavy socks, or they may jump barefoot. Street shoes or tennis shoes should not be worn when using the Trampoline and Enclosure Combination as they cause excessive wear on the Trampoline mat. Additionally, street shoes will introduce foreign materials to the jumping surface, causing it to wear prematurely.
3. Jumpers should never practice alone and unsupervised.
4. Only one person should be inside the Enclosure and Trampoline at a time.
5. Uncontrolled jumping should not be permitted under any circumstances. All skills should be learned at moderate jumping heights. Control, rather than height, should be emphasized.
6. Due to the Enclosure, the only way to exit the Trampoline is to climb through the door and off the Trampoline. Use caution when exiting from the Trampoline to the ground surface.

## INSTRUCTIONAL PROGRAM AND MODEL LESSONS

The following lessons are examples of an instructional program. They should follow a complete discussion and demonstration of body mechanics between the supervisor and the student(s). See pages 9 and 10 for descriptions of basic jumping skills.

### Lesson 1

1. Mounting and dismounting (entering and exiting the Enclosure)—Demonstration and practice of proper techniques.
2. Fundamental jump—Demonstration and practice.
3. Braking (stopping the jump)—Demonstration and practice. Braking on command.
4. Hand and knee drop—Demonstration and practice, stressing four-point landing and alignment.

### Lesson 2

1. Review and practice all skills previously learned.
2. Knee drop—Half twist to the right, to the left, to the feet, and then to the knees.
3. Seat drop—Half twist to the feet. Seat drop, knee drop, hand and knee drop, repeat.

### Lesson 3

1. Review and practice all skills previously learned.
2. Front drop—To save time and avoid mat (bed) burns, all students should be requested to assume the front drop position on the floor while the instructor checks for faults.
3. Suggested progression: from hand and knee jump, the body is extended for the landing in the front drop position, and the rebound is made to the feet.
4. Practice routine—Hand and knee drop, front drop, feet, seat drop, half twist to feet.

### Lesson 4

1. Review and practice all skills previously learned.
2. Back drop—Demonstration, emphasizing the forward thrust of the hips by arching the body as one leg is brought forward from the standing (not jumping) position, and the drop to the back with the chin held forward to the chest and eyes forward on the frame pad. Supervising this skill is most important. Demonstration of back drop with low jump and practice of both techniques.

### Lesson 5

1. Review and practice all skills previously learned, encouraging original routines based on them.
2. Half turntable—Start from the front drop position and push to the left or right with the hands. Turn the head and shoulders in the same direction. Keep the back parallel to the mat and the head up. After completing a half turn, land in the front drop position.

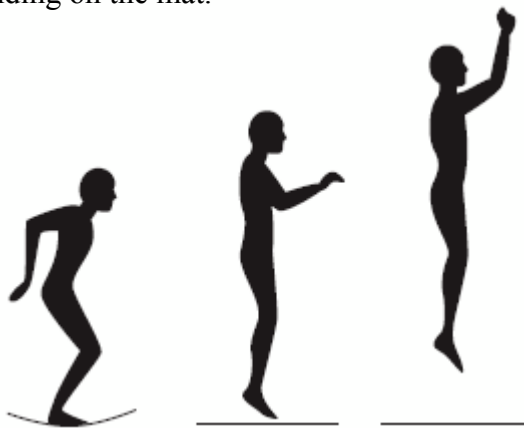
### Lesson 6

1. Review and practice all skills previously learned.
2. Swivel hips—Suggested progression: seat drop, feet, half twist, repeat; seat drop, half twist to feet, repeat; seat drop, half twist to seat drop.
3. Half turntable.



### Fundamental Jump

1. Start from a standing position with your head erect and your eyes on the frame pad.
2. Swing your arms forward and up in a circular motion.
3. Bring your feet together and point your toes downward while in the air.
4. Keep your feet about 15 inches apart when landing on the mat.



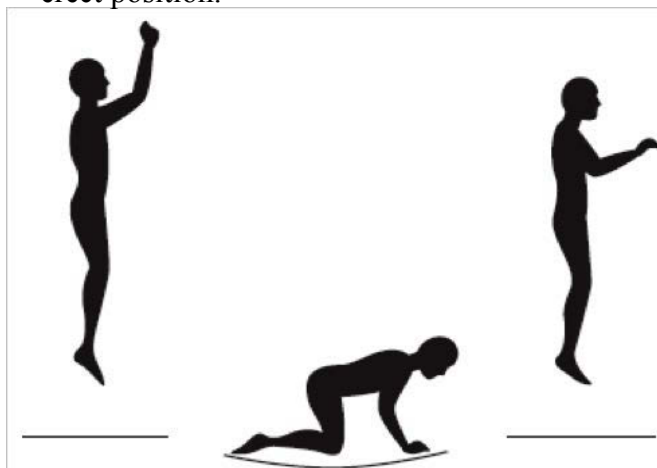
### Knee Drop

1. Start bouncing from a standing position, keeping your eyes on the frame pad.
2. Land on your knees, keeping your back straight and your body erect.
3. Come back up to an erect position.



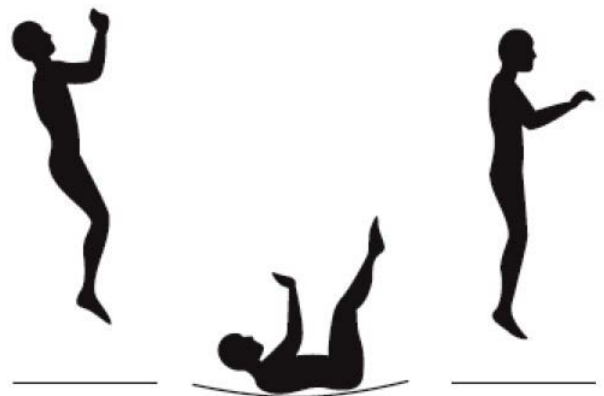
### Hand and Knee Drop

1. Start bouncing from a standing position, keeping your eyes on the frame pad.
2. Land on the mat on your hands and knees.
3. Push with your hands and come back up to an erect position.



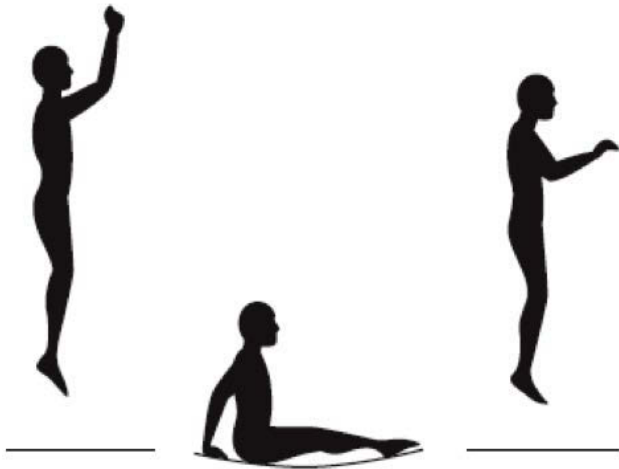
### Back Drop

1. Start from a low bounce and land on your back.
2. Keep your chin forward on your chest as you land.
3. Kick forward and up with your legs to return to an erect position.



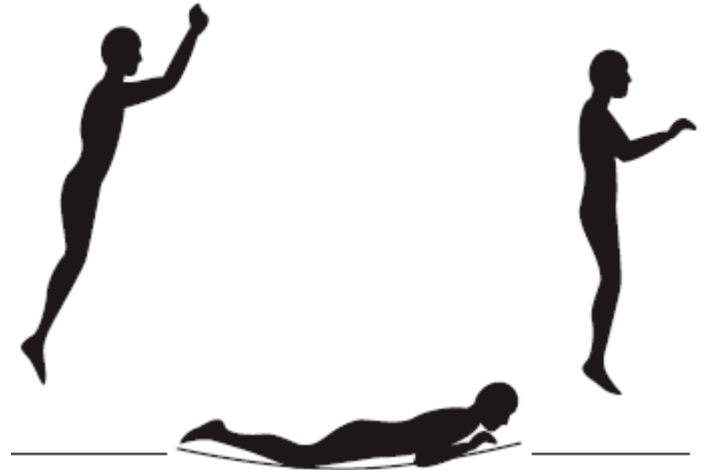
### Seat Drop

1. Land in a sitting position with your legs parallel to the mat.
2. Place your hands on the mat beside your hips.
3. Push with your hands to return to an erect position.



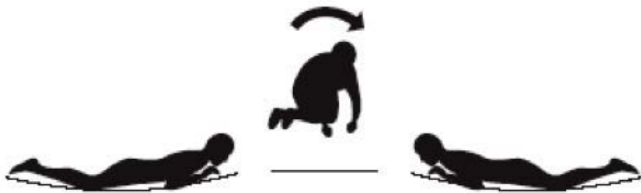
### Front Drop

1. Start from a low bounce and land on the mat in a prone position.
2. Keep your head up and your arms extended forward on the mat.
3. Push with your arms to return to an erect position.



### Half Turntable

1. Start from the front drop position and push to the left or right with your arms to begin turning your body in the opposite direction.
2. Turn your head and shoulders toward the direction that your body is turning.
4. Keep your back parallel to the mat and your head up.
5. After completing a half turn, land in the front drop position.



### Swivel Hips

1. Start with a seat drop.
2. Turn your head to the left or right and swing your arms up in the same direction.
3. Turn your hips in the same direction as your head and arms, completing a twist.
4. Land in the seat drop position.



# ASSEMBLY

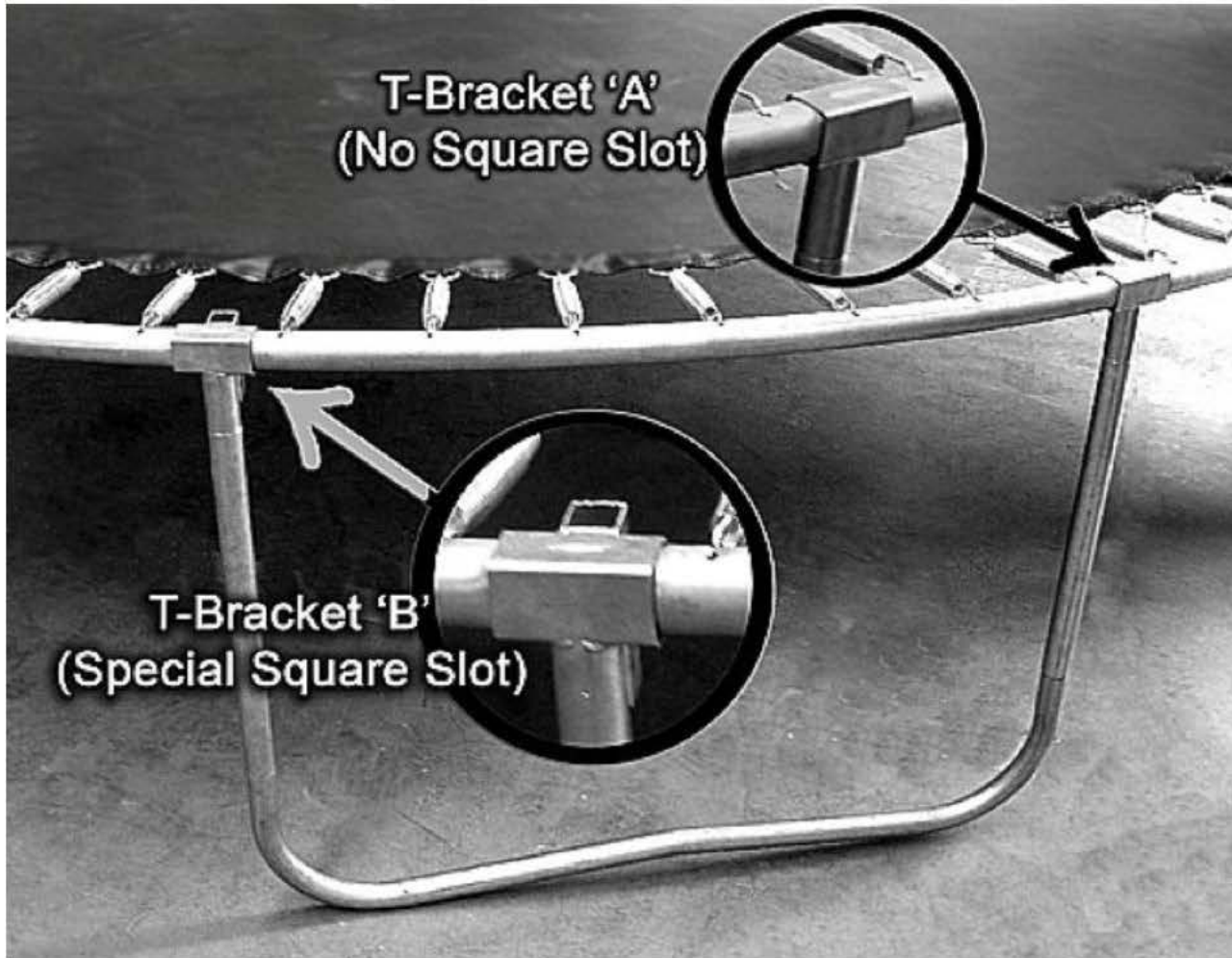
## IMPORTANT ASSEMBLY INFORMATION

- You will need a Phillips screw driver (not included), and two adjustable wrenches (not included) to assemble this Trampoline and Enclosure Combination.
- Assembly requires two adults.
- Wear gloves to protect your hands from pinch points during assembly.
- To extend the life of your product, a thin film of oil has been applied to all metal parts. Therefore, you should wear clothing and gloves, during assembly, which will not be damaged by any slight oil residue or stain. When product is completely assembled, all metal parts with oil film will be covered.

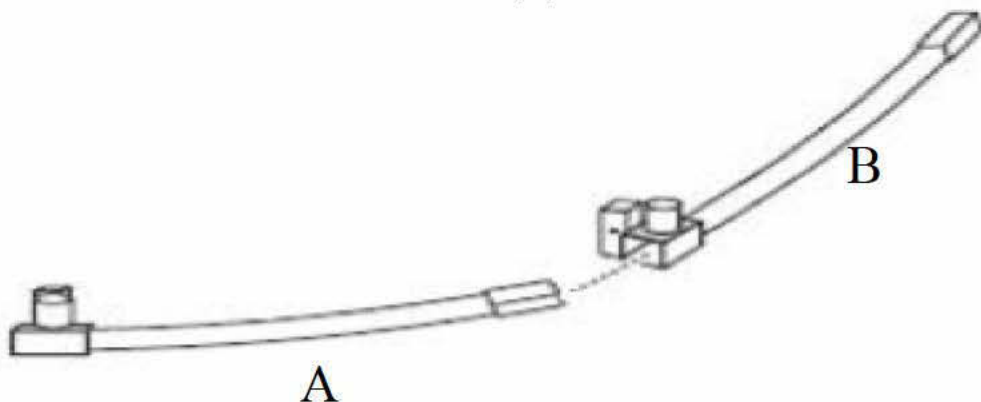
## TRAMPOLINE PLACEMENT

- Place the Trampoline and Enclosure Combination on a level surface to assemble and use it.
- Adequate overhead and lateral clearance is imperative. Place the Trampoline and Enclosure Combination away from walls, structures, fences, sidewalks, and other play areas.
- A minimum of 24 feet (7.3 meters) of overhead clearance is required. This space must be free from all wires, tree limbs, and any other potential hazards. Always have a clear space of at least 6 feet (1.8 meters) on all sides of the Trampoline and Enclosure Combination.

# Frame Assembly



**Step 1-** Make sure the Frame Tubes are turned so the small holes (Spring holes) are facing the ground. Insert the end of Frame Tube (A) into the Socket of Frame Tube (B).

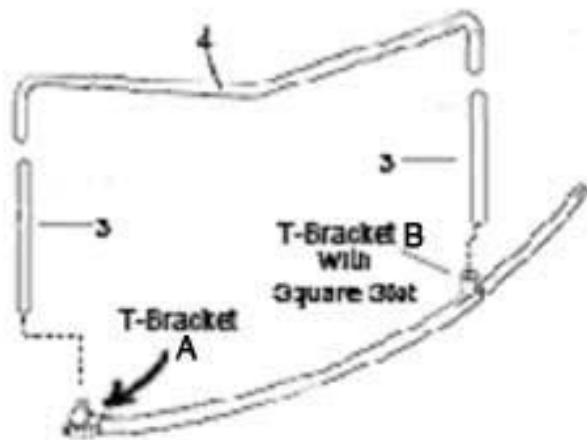


**Step 2 -** Slide two Legs (3) onto a Brace (4) as shown on the following page. One leg of each pair should have a Safety Sticker attached. The peak of the Brace (4) should point toward the ground.

Insert one of the Legs (3) into one of the Sockets (which were previously assembled in Step One). Insert the other Leg into the other Socket. Press down on both Legs at the same time to ensure that they are fully inserted into the Sockets.

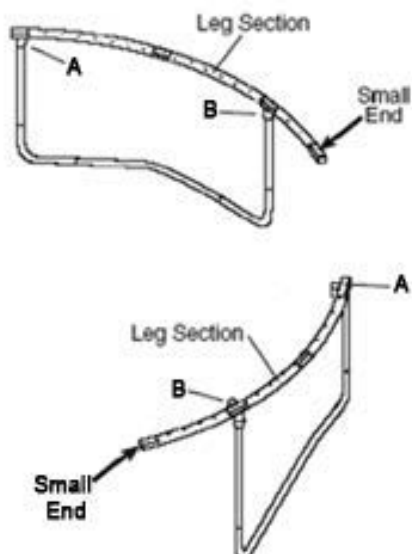
Repeat Steps 1 and 2 until all Legs are assembled for your Trampoline.

Note: You may need to pull outward on the Legs as you insert them into the Sockets. This step was intentionally designed to keep your Trampoline tightly assembled.



**Step 3** - Stand two Leg sections up and hold them in the positions shown in the figure below.

Insert the small end of the Frame Tube into the T-Bracket (A). Repeat this step, inserting each Leg section into the next one to complete the Trampoline Frame Circle.



**Step 4** – Lay the Mat on the ground inside the Trampoline Frame Circle. Make sure the two Warning Decals are on top of the Mat.

**Step 5** – Attaching the Springs---Connect the short end of a Spring to a V-Ring on the Mat, and attach the long end of the Spring to a Spring Opening on the Frame Circle.

**Step 6** – Count 9 V- Rings and attach the next Spring to the Mat. Repeat this distance until you have attached 6 Springs. Follow this pattern until all Springs are attached.  
(Note: For the 12 Foot Trampoline, count 7 V-Rings, rather than the 9 listed above.)

**Caution: We recommend wearing leather gloves while attaching the Springs. Be careful where you place your hands as the Spring and Frame joints can pinch.**

## Enclosure Assembly

*Read and understand all Enclosure assembly instructions before beginning the assembly process.*

**Step 1** – Unfold the Enclosure to a large rectangle lying on top of the Mat. Locate the zipper opening. Please ensure zipper is facing out.

**Step 2** – Before assembling your Enclosure Posts (poles) locate the Net Straps sewn to the top edge of the Enclosure and connect all Bungee Loops with Bolts to your Safety Enclosure Net.



Net Strap sewn to top edge of Enclosure.

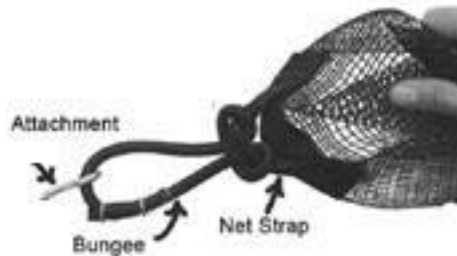


Bungee Loop with Bolt. This is used to connect the Net Strap on the Enclosure to the Upright Post.

**Step 3** – For greater ease in connecting the Bungee Loop with Bolt to the Net Strap, insert the Bolt up through the Net Loop and then bring it down through the resulting Loop in the Bungee Cord, as shown in the photos below. Tighten the Loop as shown below.



Bungee Cord with Bolt being attached to the Net Strap.



Bungee Cord with Bolt firmly attached to Net Strap.

The upright Post comes in two pieces, an upper (dog-legged) and a lower (straight) Post.



Upper (dog leg) piece of Upright Post

**Step 4** – Connect one Upper (dog leg) Post segment and one Lower Post segment together, making sure to match the holes in the two segments. Secure the Posts with a Screw in the center hole. (See photo on following page.) Continue this procedure until all Posts are joined.

**Caution: Do not over-tighten the Screw or the hole will be stripped out.**



Upper (dog leg) and Straight Sections of Upright Posts joined and secured with a Screw.

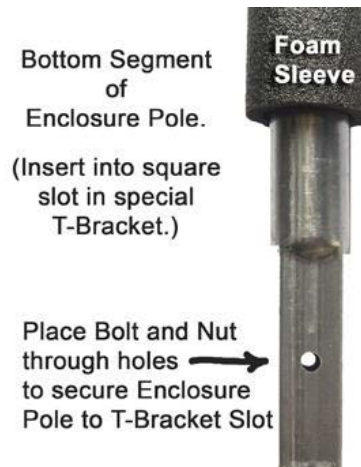
**Step 5** – Insert the free end of the Bungee Cord Bolt through the holes near the top of the Upright Post. Secure it with the corresponding Nut. Tighten the Nut with a wrench. Repeat this procedure for each Upright Post.



Bungee Cord Bolt inserted through Upright Post and secured with Nut.



**Step 6** – Stand the Post upright with the Dog Leg section facing outward. Insert the bottom of the Post through the hole in the Pad and down into its corresponding T-Bracket slot. This eliminates the need for a stepladder, allowing the Enclosure to be completely erected from ground level. Repeat this process for the remaining Upright Posts.



**Step 7** – **DO NOT** attach the Enclosure Posts with the Bolts and Nuts. This will be completed later, as the last step in assembling your trampoline.

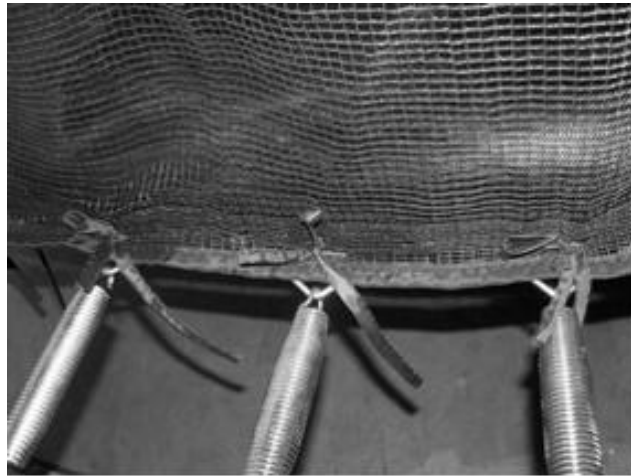
## Attaching the Safety Enclosure to the Jumping Mat

Your Trampoline Enclosure is designed to be tied down to the jumping Mat with Strings sewn directly to the underside of the Mat.

- a. Starting directly under an enclosure post, thread one of the closest strings (attached to the Trampoline) up through an opening about 1/2 inch high in the mesh of the netting base.
- b. Then thread the string down through a V-Ring on the end of the jumping mat.
- c. Securely tie the two Strings with a Double Bowknot. (A Double Bowknot is a bowknot with an extra knot tied in the resulting two loops. It is commonly used to tie children's shoe laces.)
- d. Go directly to the next Enclosure post and repeat steps "a" through "c" above.

- e. Work around the entire trampoline, with a tie at the base of each Enclosure post.
- f. Once there is a tie at the base of each post of your Enclosure, continue this process for each tie, working all the way around the Trampoline. Be sure to pull the bottom of Enclosure very tightly away from the last knot each time, before threading the next string through the mesh of the Enclosure. (If you do not pull the Enclosure tightly each time, it may be difficult to attach the last few strings.)

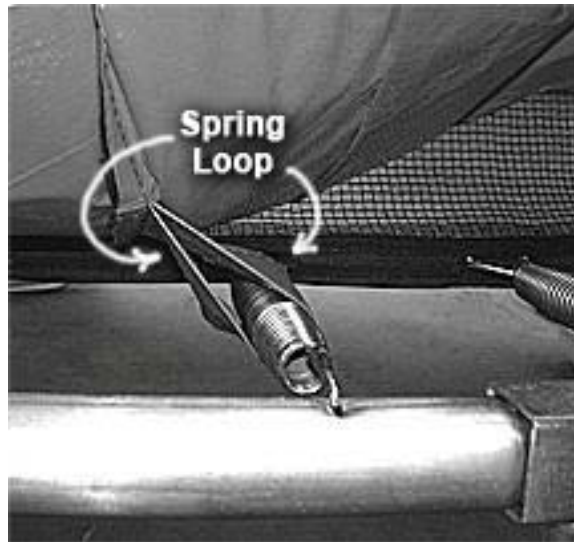
Note that in the photo below, the Enclosure has been firmly tied in place on the outer edge of the Jumping Mat and at each V-Ring Tab location. You can see the ends of the V-Rings protruding below the Enclosure base. Check your Trampoline regularly to make sure that the Tie-Down Strings are always securely tied.



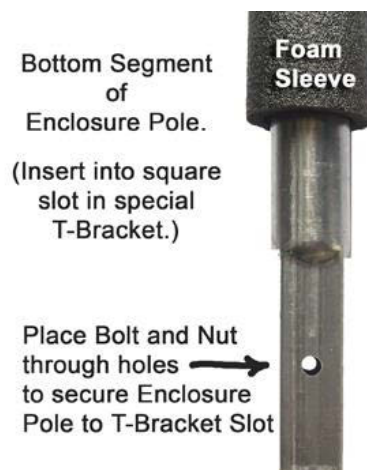
This picture shows the bows tied only once. They are now ready to be secured with the extra knots.

## Safety Pad Assembly

1. When all ties are securely fastened, gently remove each enclosure post from its corresponding T-Bracket slot and carefully place it on the jumping mat.
2. Your improved Safety Pad (which covers the springs) comes in one piece. Lay the Pad on top of the Springs, with the Spring Loops facing down. Make sure you place each hole in the Pad directly over the top of the corresponding upright T-Bracket (B).
3. In case of high wind, Spring Loops have been added to the bottom side of your Safety Pad and should be attached to Springs. Locate each individual Spring Loop and its nearest Spring. Unhook the Spring from the Frame, insert the Spring through the Spring Loop, and re-hook the Spring to the Frame. Repeat this step until all Spring Loops have been attached.



4. When the pad is completed installed over the springs, gently remove each enclosure post from the top of the trampoline, and insert the bottom of the Post through the hole in the Pad and down into its corresponding T-Bracket slot. Repeat this process for the remaining Upright Posts.



5. To secure the Enclosure Posts to the trampoline base, attach the Enclosure Posts to the T-Bracket Slots with the Bolts and Nuts.
6. The Foam Sleeves that cover the Upright Enclosure Posts come pre-installed at the factory. Following the Enclosure assembly, gently slide all Foam Sleeves into place, covering all exposed metal parts of the Upright Posts.

NOTE: Foam Sleeves may require a few warm days to fully return to their original round shapes after being flattened during the shipping process.

*The Trampoline and Enclosure Combination is now fully assembled.*



Make sure that all parts are securely attached. Familiarize yourself and all users of the Trampoline and Enclosure Combination with all safety precautions, use and instructional materials, and the care and maintenance instructions in this manual before using the Trampoline and Enclosure Combination.

### **Moving the Trampoline and Enclosure Combination**

**If the Trampoline and Enclosure Combination needs to be moved, it must be done by a minimum of two (preferably four) people. Keep the Trampoline horizontal, and lifted slightly. If necessary, it can be taken apart for moving. To take it apart, follow the assembly steps in reverse order.**

**Do not attempt to take the Frame Sections, Legs, or Bases apart before the Mat and Springs have been completely removed.**

### **DISASSEMBLY (TAKING APART)**

**To disassemble (take apart) the Trampoline and Enclosure Combination, follow the Trampoline and Enclosure Combination assembly steps in reverse order. Do not attempt to disassemble any Trampoline Frame parts before the Springs and Mat have been completely removed. Use gloves to protect your hands from pinch points while taking the Trampoline and Enclosure apart.**

# CARE AND MAINTENANCE

## CARE

Do not allow pets on or within the Trampoline and Enclosure Combination as their claws may damage the Frame Pad or snag and pull the Mat material or Enclosure netting.

This Trampoline and Enclosure Combination is intended to be used by only one person at a time, weighing not more than 300 lbs. (15 foot), 275 lbs. (14 foot), 250 lbs. (12 foot), 225 lbs. (10 foot), or 200 lbs. (8 foot).

The user should be either barefoot, wearing socks, or wearing gymnastic shoes. Street shoes or tennis shoes should not be used with this Trampoline and Enclosure Combination.

The user should remove all objects from his/ her person that may cause injury or damage to the Mat or to themselves. Heavy, sharp, or pointed hard objects should never touch the Mat or be allowed within or around the Trampoline and Enclosure Combination.

## MAINTENANCE

Your Trampoline and Enclosure Combination was manufactured using the highest quality materials. It was crafted to provide you and your family with years of enjoyment and exercise. Proper maintenance and care will help to prolong the life of the Trampoline and Enclosure Combination and reduce the possibility of injury. The following guidelines should always be followed.

1. If you live in a snowy region or experience long periods of non-use, you should remove your jumping Mat and store it in a dry area. This adds years to the life of the jumping Mat.
2. Inspect the Trampoline and Enclosure Combination before each use. Replace any worn, defective, damaged, or missing parts.
3. The following conditions represent some possible hazards and increase the danger of personal injury:
  - a. A missing, improperly positioned, or insecurely attached Frame Pad.
  - b. Punctures, frays, tears, or holes worn in the Mat or Frame Pad.
  - c. Deterioration in the stitching or fabric of the Mat, Enclosure, or Frame Pad.
  - d. Damaged, ruptured, or missing springs.
  - e. Bent or broken Frame tubing.
  - f. Sagging Mat.
  - g. Any sharp protrusions on the Frame or Suspension System.

If any of these conditions exist, the Trampoline and Enclosure Combination should be taken apart, or otherwise protected against use, until the condition is repaired.

## High Wind Hazards

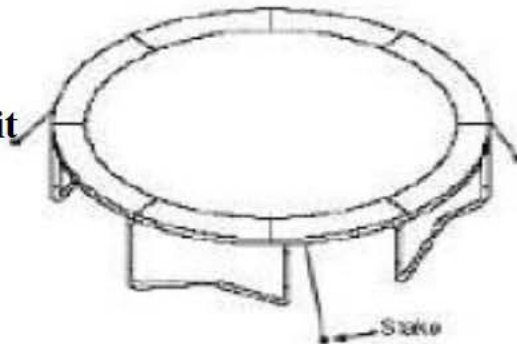
See our website or ask your trampoline supplier about our **StormRider™ Trampoline Anchor Kit**, made especially for your Trampoline.

Your Trampoline and Enclosure Combination can be blown around by high winds. One tested remedy is our specially designed **StormRider™ Trampoline Anchor Kit** (not included with all Propel Trampolines).

When properly installed, our specially designed **StormRider™ Trampoline Anchor Kit** can reduce the likelihood of wind damage.



Visit our website, [www.propeltrampolines.com](http://www.propeltrampolines.com) to purchase our specially designed **StormRider™ Trampoline Anchor Kit** made with sleek, high-tensile strapping.



You can also see a video of the **StormRider™ Anchor Kit** in action, in the “Store” section of our website.

# TRAMPOLINE PARTS LIST

	15-Foot	14-Foot	12-Foot	10-Foot	8-Foot																								
1. Frame Tubing	12	10	10	8	8																								
2. T-Bracket w/upright	6	5	5	4	4																								
3. T-Bracket	6	5	5	4	4																								
4. Leg	12	10	10	8	8																								
5. Leg Braces	6	5	5	4	4 </tr <tr> <td>6. Jumping Mat</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> </tr> <tr> <td>7. Pad</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> </tr> <tr> <td>8. Springs</td> <td>108</td> <td>90</td> <td>70</td> <td>56</td> <td>48</td> </tr> <tr> <td>9. ASTM Labels</td> <td>1 Set</td> <td>1 Set</td> <td>1 Set</td> <td>1 Set</td> <td>1 Set</td> </tr>	6. Jumping Mat	1	1	1	1	1	7. Pad	1	1	1	1	1	8. Springs	108	90	70	56	48	9. ASTM Labels	1 Set	1 Set	1 Set	1 Set	1 Set
6. Jumping Mat	1	1	1	1	1																								
7. Pad	1	1	1	1	1																								
8. Springs	108	90	70	56	48																								
9. ASTM Labels	1 Set	1 Set	1 Set	1 Set	1 Set																								

Specifications are subject to change without notice.

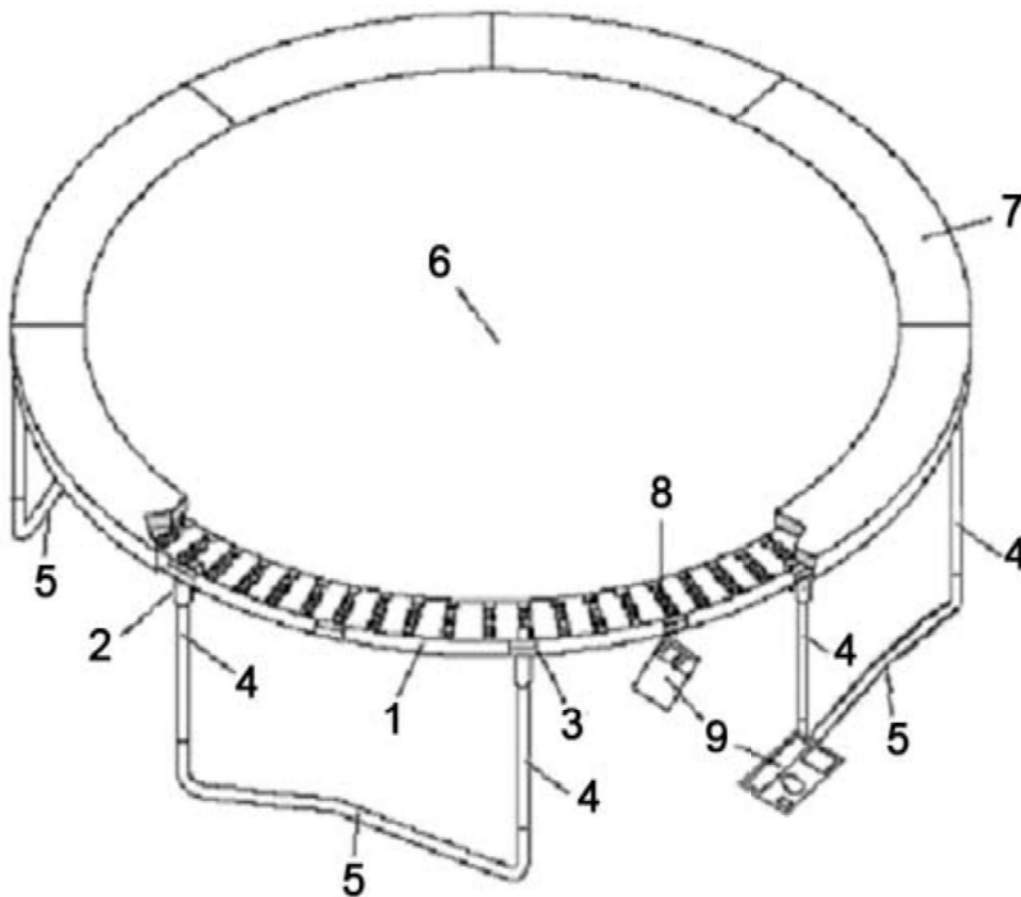


Diagram showing numbered parts.

## ENCLOSURE PARTS LIST

	15-Foot	14-Foot	12-Foot	10-Foot	8-Foot
1. Enclosure Net	1	1	1	1	1
2. Foam Sleeves	12	10	10	8	8
3. Bungees w/ Bolts	6	5	5	4	4
4. Bungee Bolt Nuts	6	5	5	4	4
5. Post Screws	6	5	5	4	4
6. Frame Bolts & Nuts	6	5	5	4	4
7. Dog-Leg Post Section	6	5	5	4	4
8. Straight Post Section	6	5	5	4	4

Specifications are subject to change without notice.

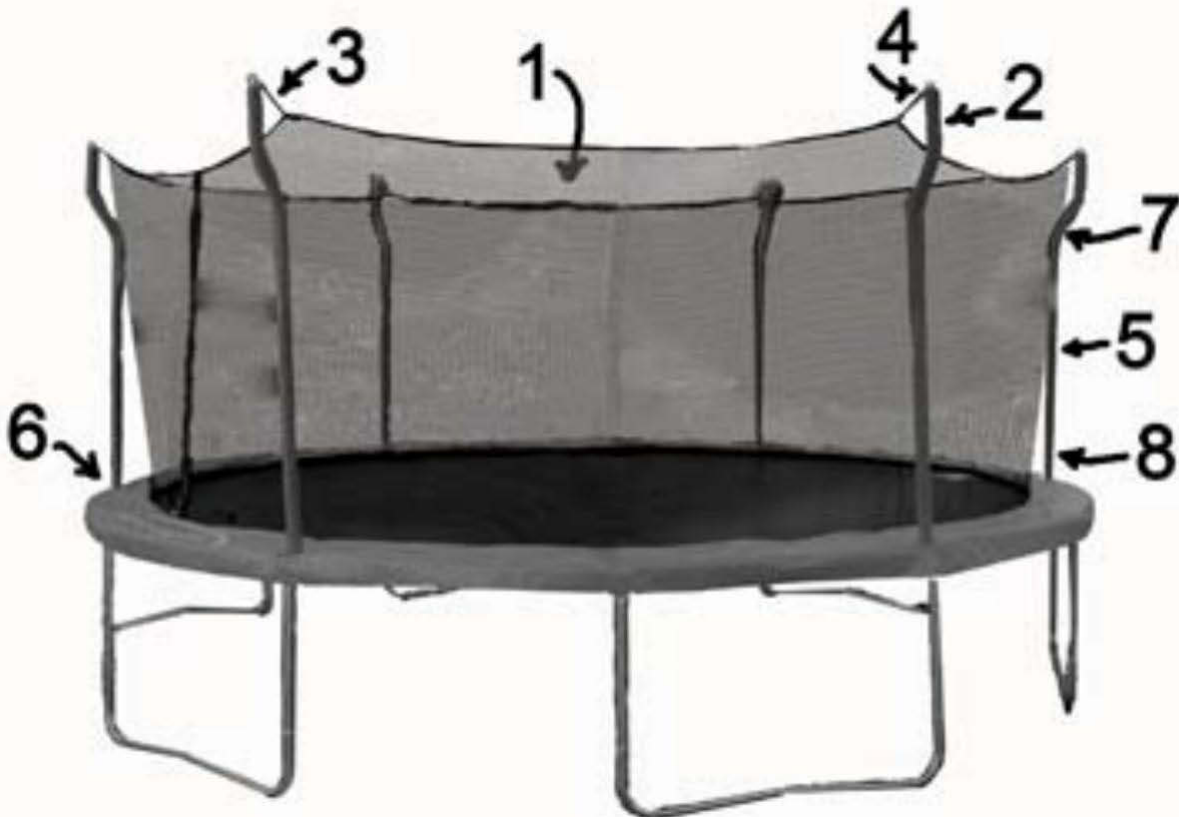


Diagram showing numbered parts.



## **ORDERING REPLACEMENT PARTS**

To order replacement parts, please visit our website at [www.propeltrampolines.com](http://www.propeltrampolines.com). To help us assist you, please provide the following information when ordering parts:

- The MODEL of the Trampoline and Enclosure Combination.
- The KEY NUMBER and DESCRIPTION of the part (see the TRAMPOLINE PARTS LIST and ENCLOSURE PARTS LIST).
- The quantity needed.
- The desired method of shipping.

# LIMITED WARRANTY

PROPEL warrants its Trampoline products to be free from defects in material and workmanship under normal use and service conditions. The galvanized steel Trampoline Frame and Springs are warranted for one (1) year from the date of purchase. All other parts are warranted for ninety (90) days from the date of purchase.

All warranty coverage extends only to the original retail purchaser from the original date of purchase. Our obligation under this Warranty is limited to replacing or repairing, at our discretion, the product at one of our authorized service centers. All products for which a warranty claim is made must be received by us at one of our authorized service centers, freight prepaid, and accompanied by proof of purchase. All returns must be pre-authorized. This Warranty does not extend to any product, or damage to a product, that is caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, act of God, storm damage, or repairs not performed by our authorized service center, or to products used for commercial or rental purposes. No other Warranty, expressed or implied, beyond that specifically set forth above is authorized.

Propel is not responsible or liable for indirect, special, or consequential damages arising out of, or in connection with, the use or performance of this product, or other damages with respect to any economic loss, loss of property, loss of revenue or profits, loss of enjoyment or use, cost of removal, installation, or other consequential damages. In the United States of America, some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of all other warranties, and any implied warranty of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. In the United States of America some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state in the United States of America.

**Note: You have the option of purchasing an EXTENDED WARRANTY for your PROPEL Trampoline and Enclosure Combination. Please go to [www.propeltrampolines.com](http://www.propeltrampolines.com) to review all possible options and choose that which best meets your needs and desires.**

# Warranty Registration

Don't forget to register your Trampoline by visiting [www.PropelTrampolines.com/warranty](http://www.PropelTrampolines.com/warranty).

Registering your Trampoline entitles you to receive all warranty benefits, along with important news and announcements regarding your new Trampoline.

You may also register your Trampoline by mailing a copy of your sales receipt along with your name, address, phone number and the model number of your Trampoline to:

Propel Trampolines  
Warranty Department  
41 East 400 North #324  
Logan, UT 84321

[www.propeltrampolines.com](http://www.propeltrampolines.com)